

FIG. 1

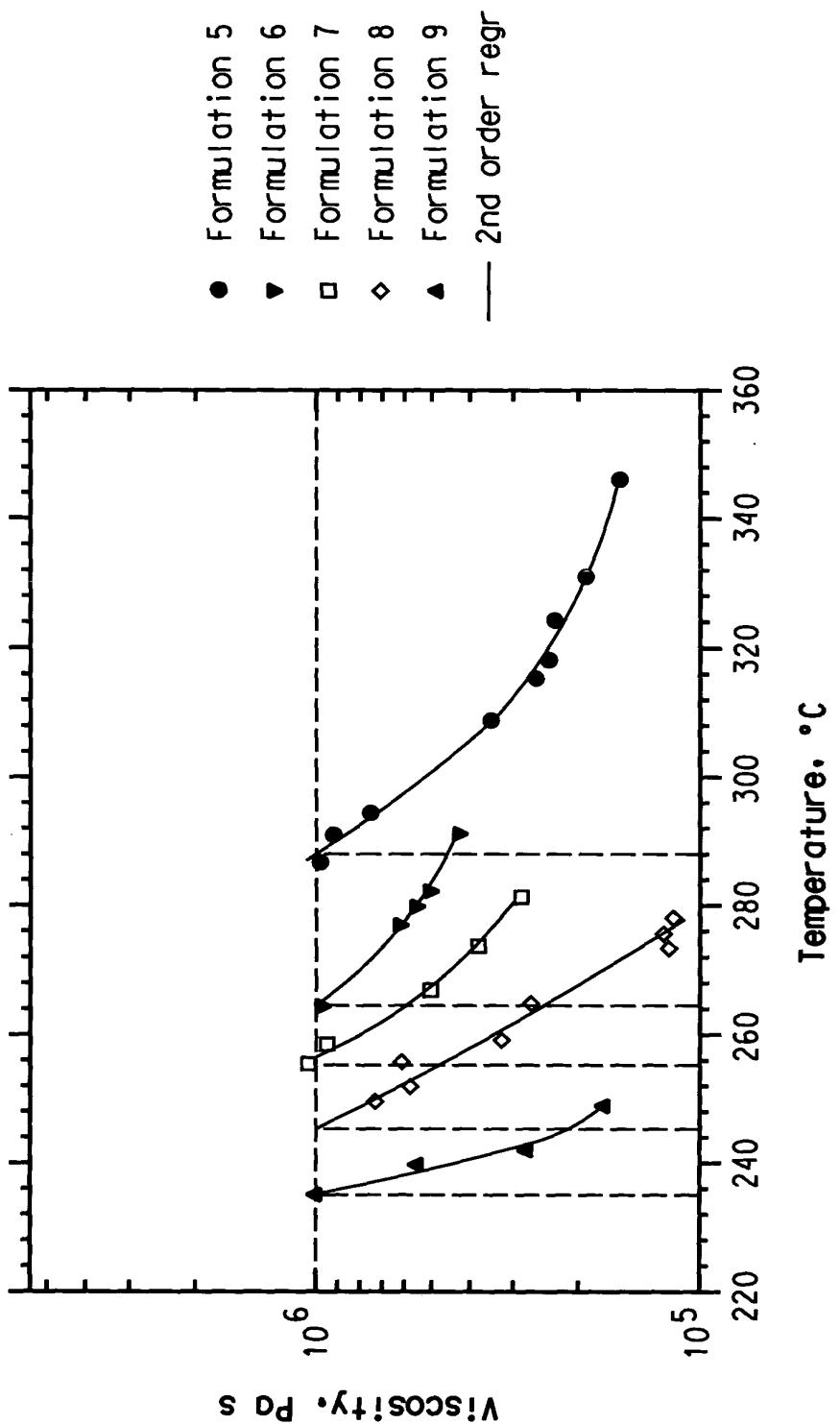


FIG. 2

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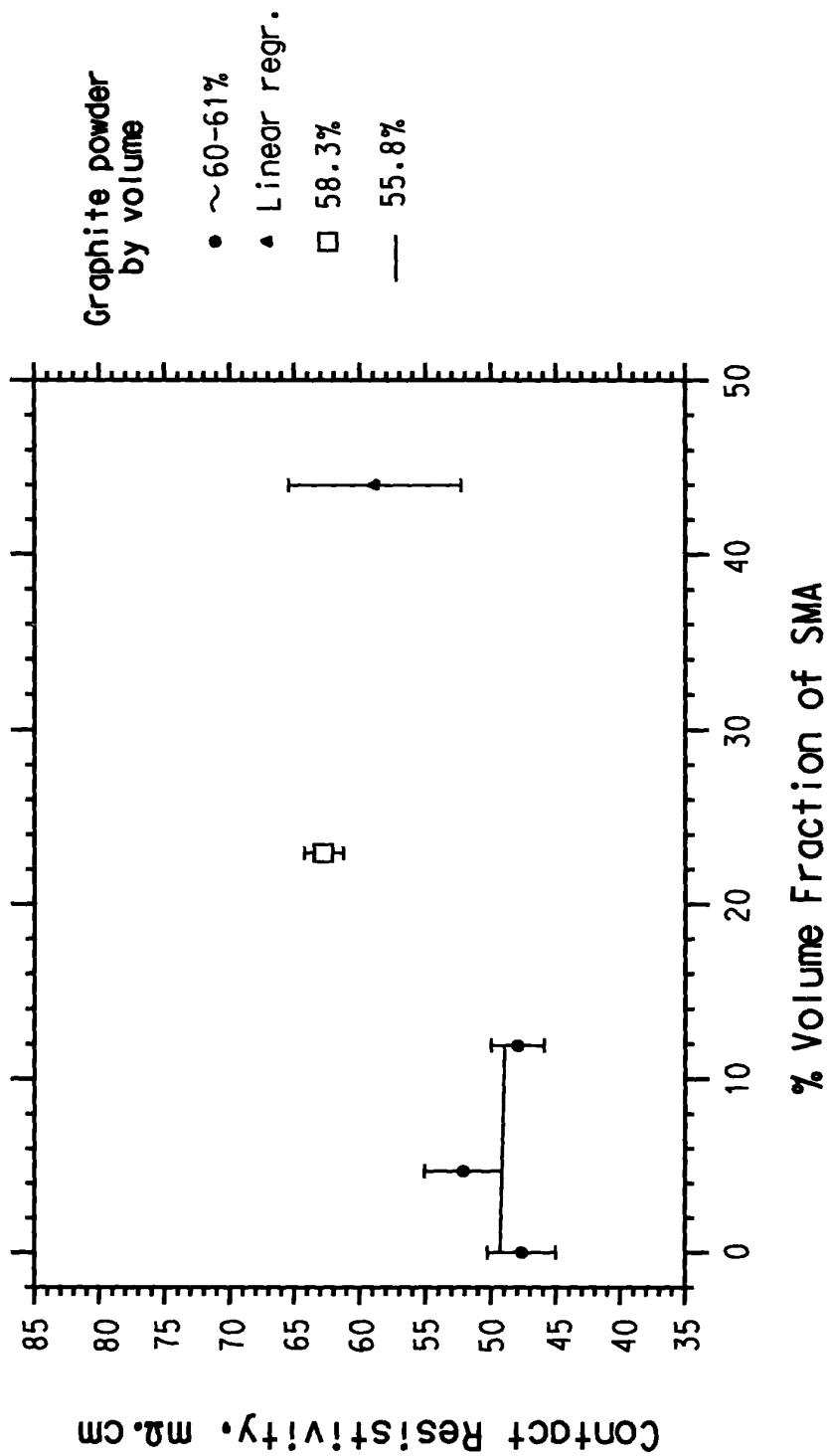
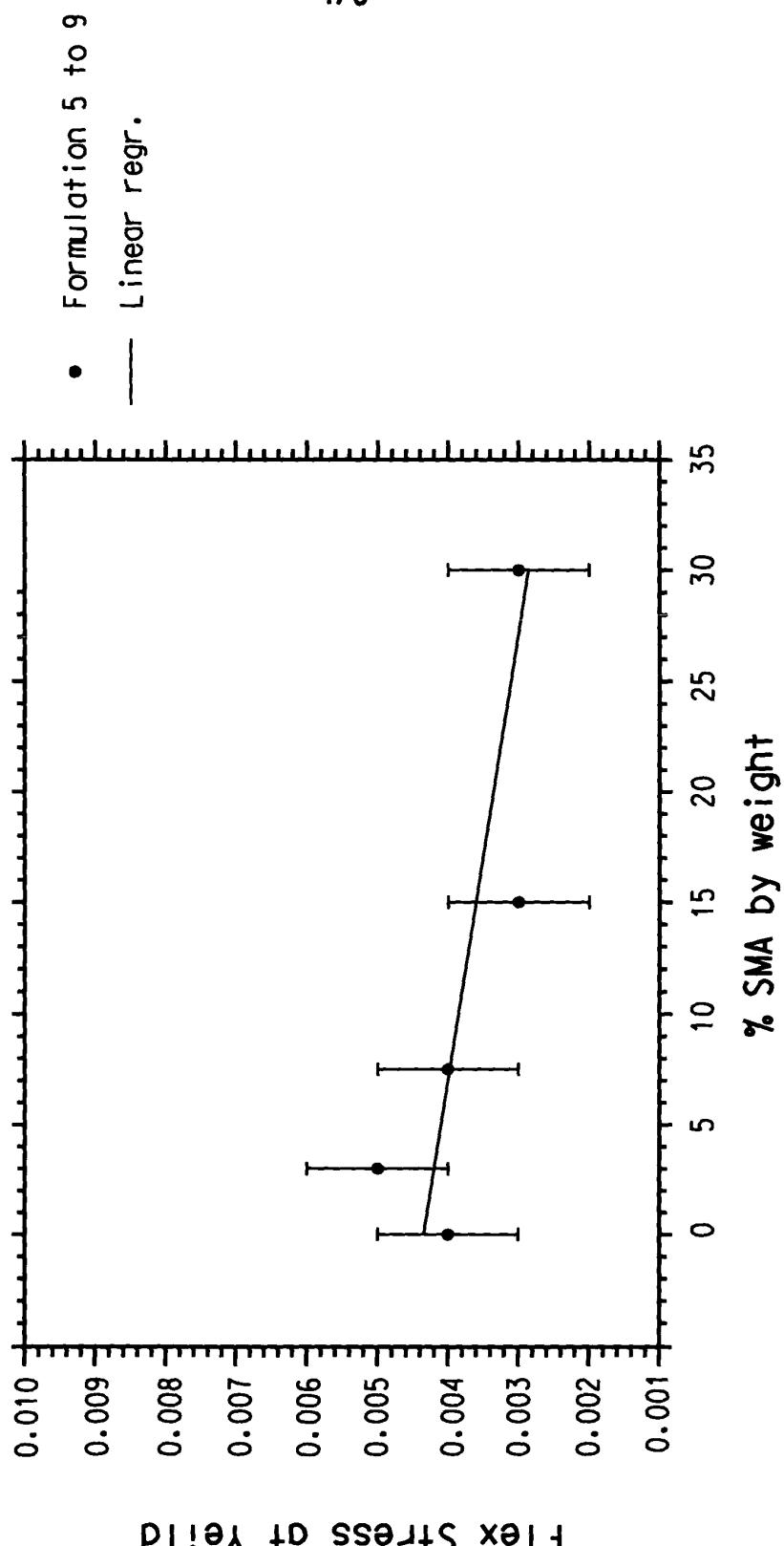


FIG. 3

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Flex Stress at Yield

FIG. 4A

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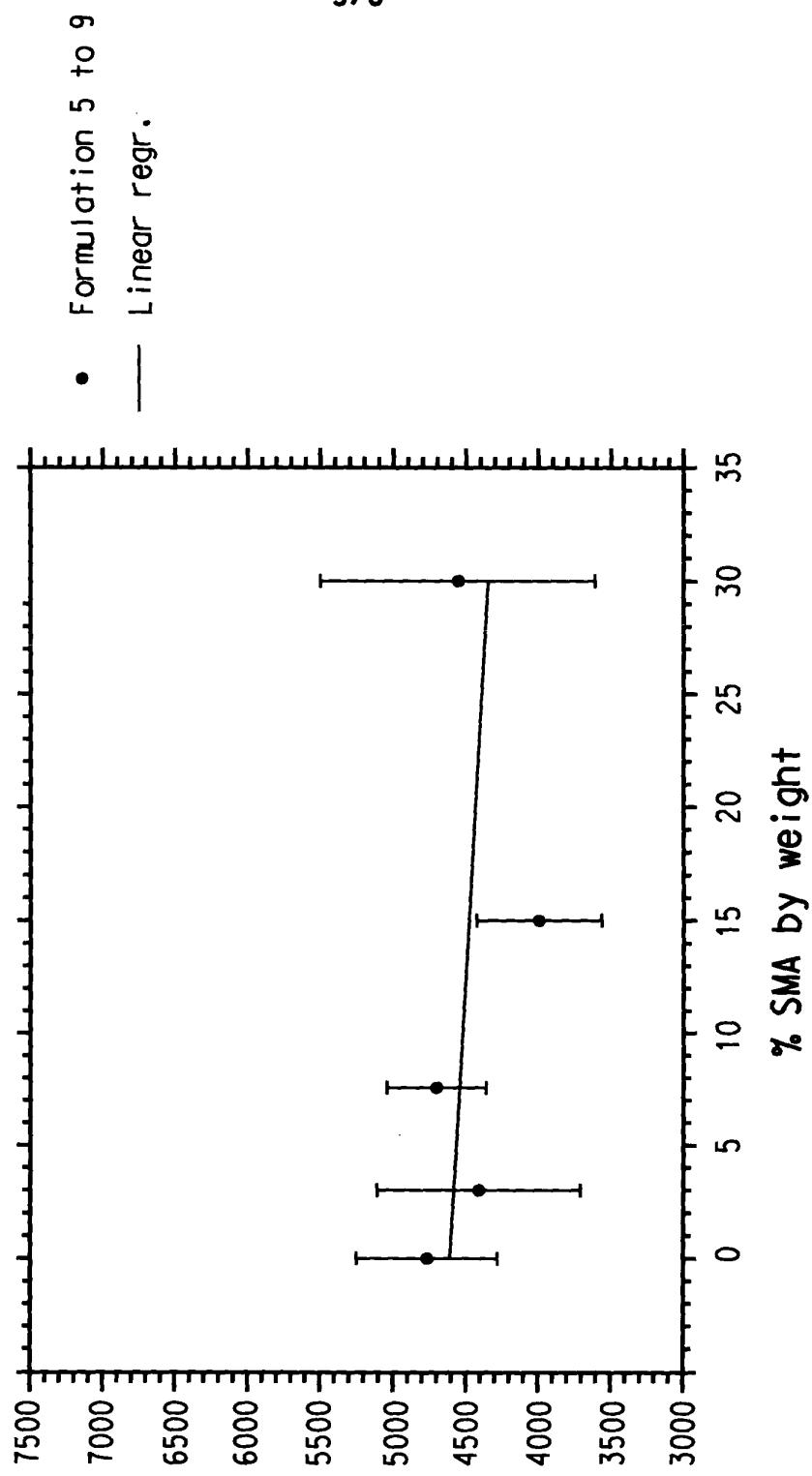


FIG. 4B

Flex Stress at yield. Psi

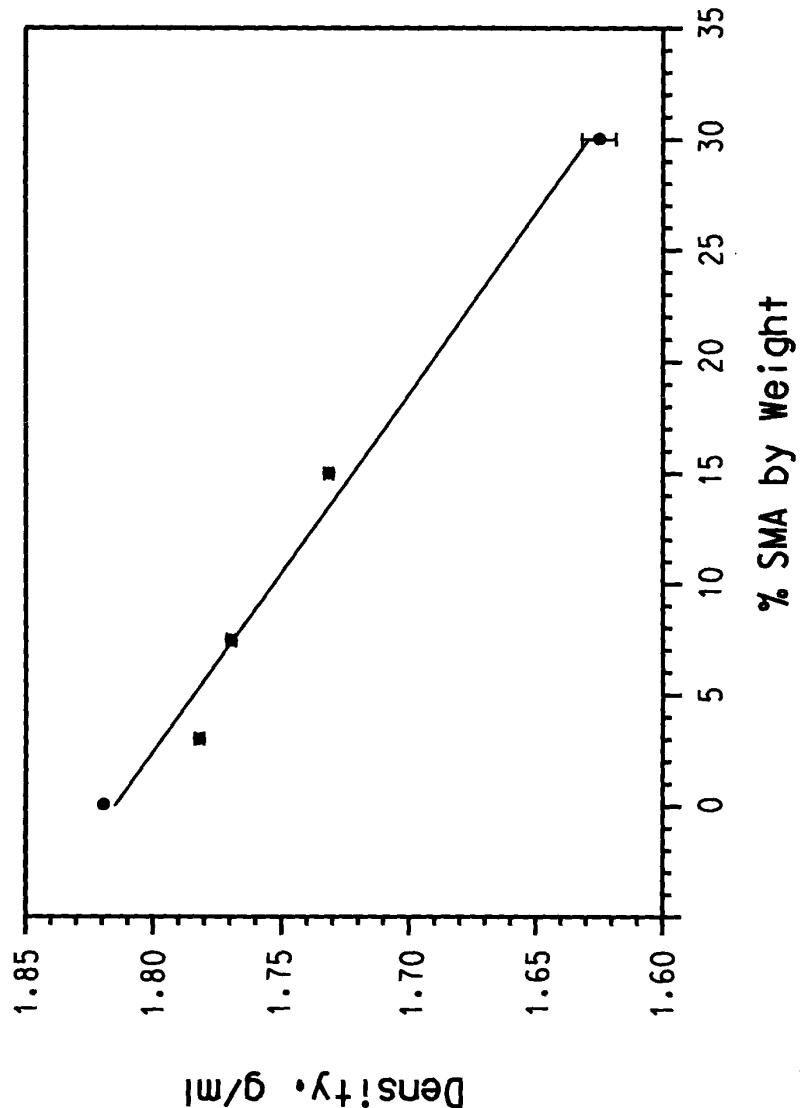


FIG. 5

- 70% by wt. graphite powder (Formulation 5 to 9)
- Linear regr.